

Date: Wednesday, 30/01/2008 3:30:19 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CYCLIC CONTROL STICK HAND GRIP			
Job Number	: 37121						
Estimate Number	: 13112						
P.O. Number	:			Part Number	: D3653041		
This Issue	: 30/01/2008	S.O. No. :		Drawing Number	: D3653 REV A		
Prsht Rev.	: NC			Project Number	: N/A		
First Issue	: 30/01/2008	Type :	PURCHASED PARTS	Drawing Revision	: A		
Previous Run	:			Material	:		
Written By	:			Due Date	: 06/02/2008		
Checked & Approved By	:			Qty:	5 Um: Each		
Comment	: EstRev.A 07-12-19 new issue ECN960 DD						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING ISSUE P.O <u>5574</u> C 208/01/30 P/N 0645730 , POSSIBLE SUPPLIER: FLIGHT GRIP LLC PER DRWG D3653 REV.A	(3)
2.0	0645730	Cyclic control Stick Hand Grip	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Cyclic control Stick Hand Grip	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1  receive and inspect for transit damage Ensure Certificate of Conformity attached	L 8/2/10 (5)
4.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK	S 28/01/10 (X5)
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST443</u>	J 28/01/10 (X5)

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Drawing Name: CYCLIC CONTROL STICK HAND GRIP

Job Number: 37121

Part Number: D3653041

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(5)

Comment: FINAL INSPECTION/W/O RELEASE

10/02/19

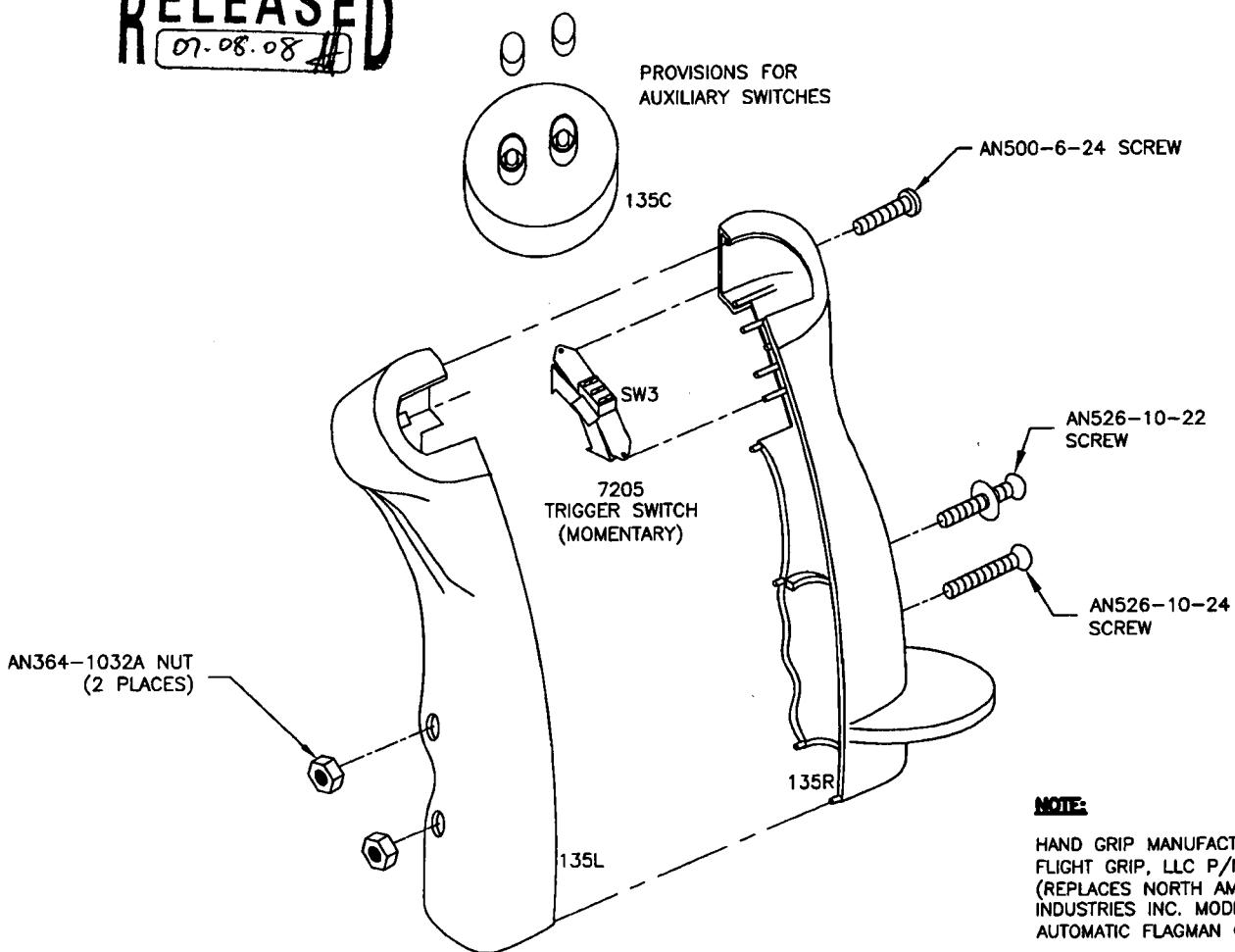
Job Completion



U 10/02/19

**DART**

DESIGN CLB	DRAWN BY <i>DC</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>B</i>	APPROVED <i>SH</i>	DRAWING NO. D3653	REV. A SHEET 1 OF 1
DATE 07.05.14		TITLE CYCLIC CONTROL STICK HAND GRIP	SCALE 1:2
A	07.05.14	NEW ISSUE: REPLACES G10204	

**RELEASED**  
07-08-08

**D3653-041 CYCLIC CONTROL STICK HAND GRIP**  
(REPLACES GENEVA P/N G10204)

**PARTS LIST**

QTY -041	PART NUMBER	DESCRIPTION
X	D3653-041	CYCLIC CONTROL STICK HAND GRIP
1	135C	PROVISIONS FOR AUXILIARY SWITCHES
1	135L	LEFT HAND GRIP
1	135R	RIGHT HAND GRIP
2	AN364-1032A	NUT
1	AN500-6-24	SCREW
1	AN526-10-22	SCREW
1	AN526-10-24	SCREW
1	7205	TRIGGER SWITCH (MOMENTARY)

*Wb  
7/7/21*

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**Right Grip, LLC**  
 812 Jacquelyn Street  
 Milton-Freewater, OR 97862  
 USA

# INVOICE

Invoice Number: 01466  
 Invoice Date: Feb 4, 2008  
 Page: 1

Voice: 541-938-0533  
 Fax: 541-938-7242

Bill To:
Dart Aerospace, Ltd.(2) 1270 Aberdeen St. Hawsbury, ON K6A 1K7 CANADA

Ship to:
Main Finished Goods Location Dart Aerospace, Ltd. 1270 Aberdeen St. Hawsbury, ON K6A 1K7 CANADA

Customer ID	Customer PO	Payment Terms	
DART	00005574	Prepaid	
Sales Rep ID	Shipping Method	Ship Date	Due Date
	Fed-EX	2/4/08	2/4/08

Quantity	Item	Description	Unit Price	Amount
5.00	0645730	Standard 2 function grip - right hand - dual function momentary rocker trigger switch	94.50	472.50
	02a	Permission is hereby granted to the purchaser of the grip(s) listed on this invoice to install the grip(s) per STC # SA1151NW or SH1152NW.		
	02b	See FAA AMLs SA1151NW and SH1152NW for model eligibility.		
1.00	01f	Shipping & Handling	19.00	19.00

**\*\*THIS IS NOT AN INVOICE - THE TOTAL  
 BELOW HAS BEEN CHARGED TO YOUR BANKCARD.  
 THANK YOU FOR YOUR ORDER.\*\***

Subtotal	491.50
Sales Tax	
Total Invoice Amount	491.50
Payment/Credit Applied	
<b>TOTAL</b>	<b>491.50</b>

Check/Credit Memo No:

# **Flight Grip, LLC**

**812 Jacquelyn Street, Milton-Freewater, OR 97862  
1-800-204-7625 & 541-938-0533 Fax: 541-938-7242**

## **Certificate of Compliance**

This is to certify that the assemblies/parts included in this shipment (Invoice #: 01466 ) comply with all applicable specifications of the manufacturer and that documentation of such compliance is available for examination.

Signed: Edwin E. Chesnut Owner, Flight Grip, LLC Feb. 4, 2008  
Edwin E. Chesnut Date